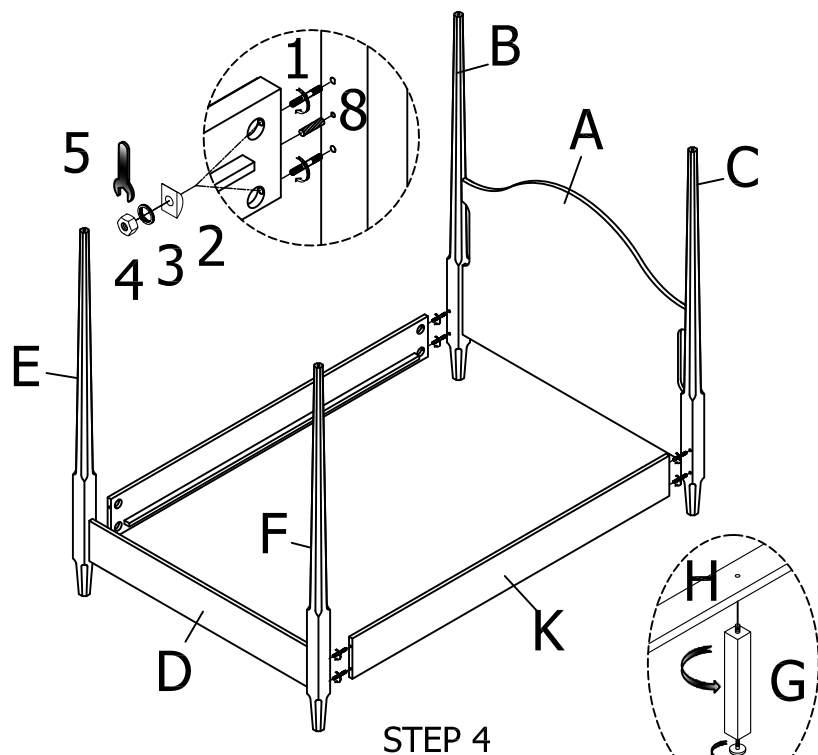


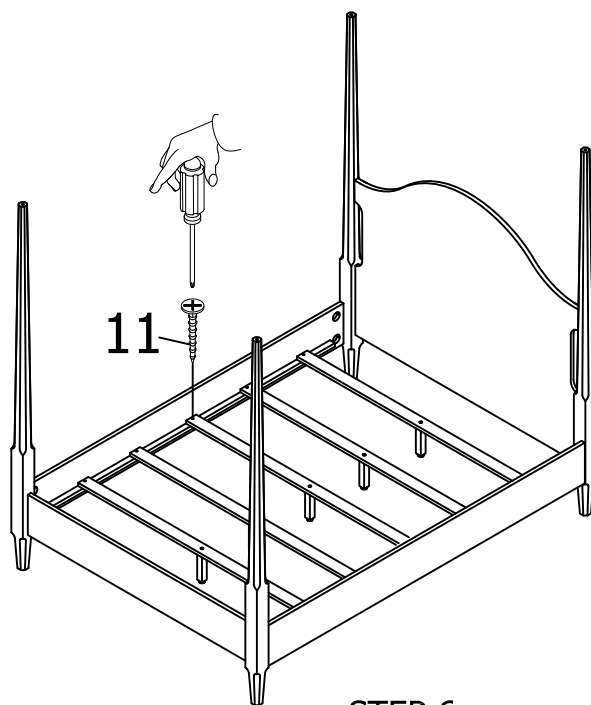
**INSTRUCTION SHEET**

ASSEMBLY INSTRUCTIONS

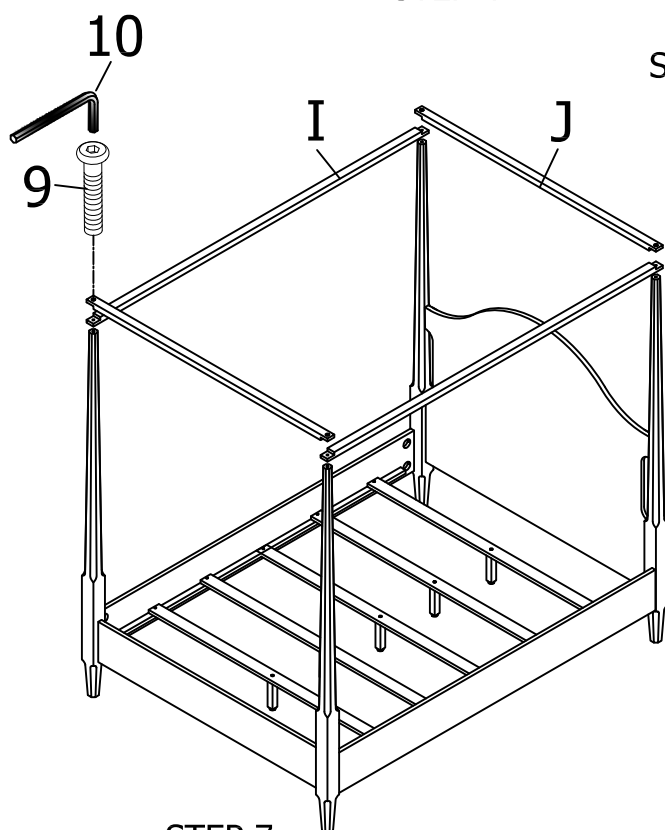
U033A280/ U033A28FR/U033A28C/U033A28S Boca Grande Key Queen 50



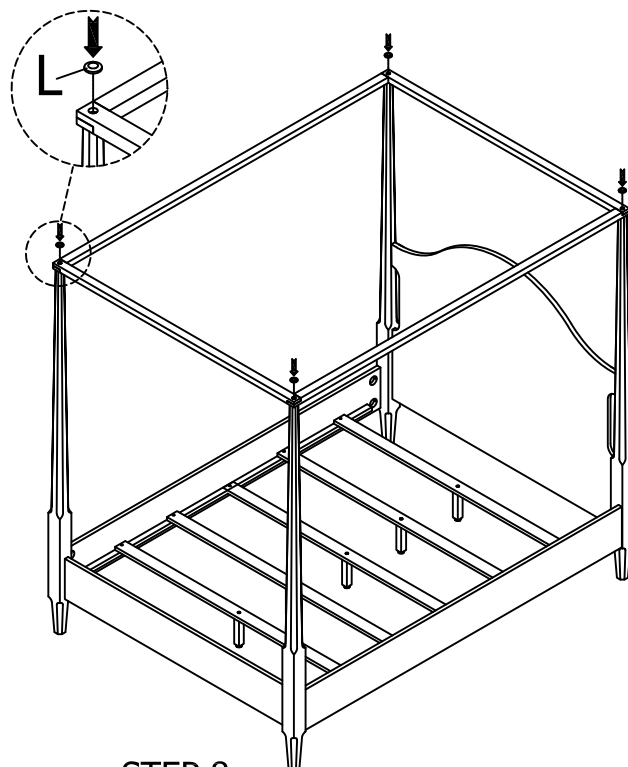
STEP 4



STEP 6



STEP 7



STEP 8